



an affiliate of **SAE**

**SCOPE OF ACCREDITATION  
CHEMICAL PROCESSING**

**Accreditation Date: September 3, 2003  
Expiration Date: July 31, 2004**

**Audit #103396  
Certificate #103396**

**LAWRENCE RIPAK CO INC**

165 Field Street  
West Babylon, New York 11704-1299

Margaret Klieber-Schreck

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**Anodizing**

AMS 2470  
AMS 2471

MIL-A-8625  
Customer Specification

**Chemical Cleaning (As a stand alone process)**

ASTM B 600

**Methods of Chemical Cleaning**

Acid Cleaning  
Alkaline Cleaning  
Solvent Cleaning

Titanium Cleaning  
Acid

**Conversion/Phosphate Coatings**

AMS 2486  
MIL-C-5541

Customer Specification

**Etching**

Nital

Temper

**Painting & Dry Film Coatings**

MIL-C-8514  
MIL-C-22750  
MIL-C-46168  
MIL-C-85285  
MIL-F-18264  
MIL-L-8937  
MIL-L-23398

MIL-L-46010  
MIL-P-23377  
MIL-P-53022  
MIL-P-53030  
MIL-P-85582  
DOD-P-15328

**Plating**

**Alloy**

MIL-STD-1500

**Brush**

MIL-STD-865

**Cadmium**

AMS 2400  
AMS 2419

MIL-STD-870  
QQ-P-416

**Copper**

AMS 2418

**Stripping**

MIL-STD-871

**Surface Treatment/Passivation**

ASTM A 380

QQ-P-35